

Technical Data Sheet

Ferro Pp LPP30BK05BK

Polypropylene
LyondellBasell Industries
Engineering Plastics

General			
Filler / Reinforcement	• Calcium Carbonate, 30% Filler by Weight		
Additive	• Impact Modifier		
Features	• Impact Modified		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.14	1.14 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	8.0 g/10 min	8.0 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°F (23°C))	3400 psi	23.4 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	40 %	40 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	260000 psi	1790 MPa	
Tangent : 73°F (23°C)	310000 psi	2140 MPa	
Flexural Strength (73°F (23°C))	5600 psi	38.6 MPa	ASTM D790

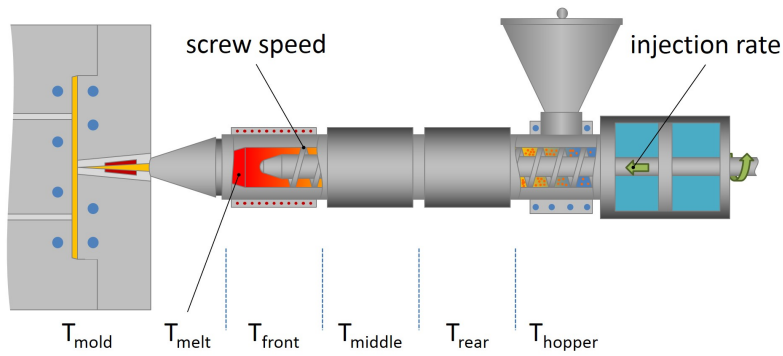
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	1.8 ft·lb/in	96 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	23 ft·lb/in	1200 J/m	ASTM D4812
Gardner Impact (73°F (23°C))	100 in·lb	11.3 J	ASTM D5420

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	200 °F	93.3 °C	
264 Psi (1.8 Mpa), Unannealed	135 °F	57.2 °C	

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.